## **R-Series Gate Valve**

# Roughing Pump Isolation for Semiconductor SubFab and General Vacuum Applications



MKS Instruments, a leader in high reliability and high performance vacuum isolation and pressure control valves, introduces the R-Series Gate Valve product line.

The MKS R-Series Gate Valve is optimized for isolation of roughing pumps and roughing lines in both semiconductor and general vacuum applications. The R-Series is available with a range of options, including pneumatic and manual actuators, lockout tagout capability, and position indicators. The R-Series employs an elastomer shaft seal for the actuator seal, which enables high performance in a cost effective, high value package for roughing vacuum applications.



- Excellent temperature uniformity ensures no cold spots on internal surfaces
- · Prevents condensation of effluents and corrosive gases
- DN80 and DN100 > 200,000 cycles
- DN160 > 100,000 cycles
- DN80, DN100 and DN160mm sizes available

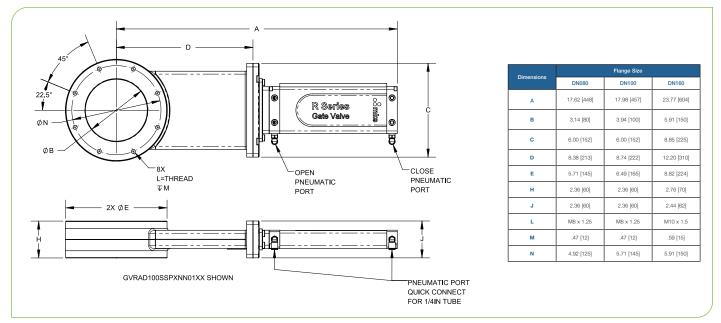


#### **Key Benefits**

- Cost effective
- High value
- Stainless steel and aluminum versions

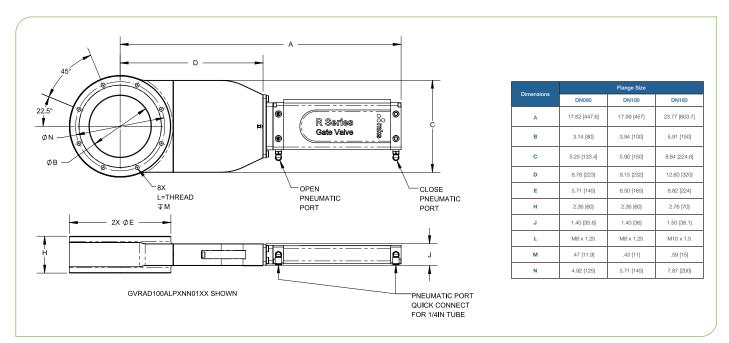
# **Dimensional Drawings**

MKS R-Series Gate Valve is available in both Aluminum and Stainless Steel configurations.



Stainless Steel Gate Valve with Pneumatic Actuator

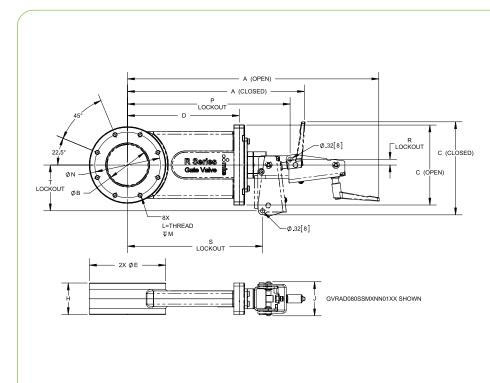
Note: Unless otherwise specified, dimensions are nominal values in inches (mm referenced).



Aluminum Gate Valve with Pneumatic Actuator

Note: Unless otherwise specified, dimensions are nominal values in inches (mm referenced).





Dimensions	Flange Size			
	DN080	DN100	DN160	
A (open)	18.90 [480]	19.21 [488]	25.67 [652]	
A (Closed)	13.31 [338]	13.68 [348]	18.52 [470]	
В	3.14 [80]	3.96 [100]	5.91 [150]	
C (Open)	6.00 [152]	6.00 [152]	8.85 [225]	
C (Closed)	6.98 [177]	6.63 [168]	9.43 [240]	
D	8.38 [213]	8.74 [222]	12.2 [310]	
E	5.72 [145]	6.49 [165]	8.82 [224]	
н	2.36 [60]	2.36 [60]	2.76 [70]	
J	2.56 [65]	2.56 [65]	2.60 [66]	
L	M8 X1.25	M8 X 1.25	M10 X 1.5	
М	.47 [12]	.47 [12]	.59 [15]	
N	4.92 [125]	5.71 [145]	7.87 [200]	
P Lockout Open	12.20 [310]	12.56 [319]	17.04 [433]	
R Lockout Open	.43 [11]	.43 [11]	.66 [17]	
S Lockout Open	10.13 [257]	10.49 [266]	13.97 [353]	
T Lockout Open	3.44 [87]	3.44 [87]	4.67 [119]	

#### Stainless Steel Gate Valve with Manual Actuator

Note: Unless otherwise specified, dimensions are nominal values in inches (mm referenced).

#### **Specifications**

Leak Rate	Side to Side	1* 10 <sup>-9</sup> atm*cc/sec	
	External	1* 10 <sup>-9</sup> atm*cc/sec	
Pressure Range	Pressure	1* 10 <sup>-7</sup> to 1200 Torr (1.3* 10 <sup>-10</sup> - 1.6 bar)	
	Max Delta P (Closed)	1.6 atm, either direction	
	Max Delta P (Operating)	< 22.5 Torr (30 mbar) chamber side high*	
		< 22.5 Torr (30 mbar) pump side high	
		*Valve is operable up to 760 Torr (1 bar) chamber side high, but cycle life will	
		be reduced with operation > 30 mbar.	
Wetted Materials	Stainless Steel	304L SS, 316L SS, 440C SS, Krytox LVP	
	Aluminum	6061 AL, 304L SS, 316L SS, 440C SS, Krytox LVP	
	Seals		
	Standard	Viton® (FKM)	
	Optional	Chemraz®, Kalrez® compounds	
Temperature	Body Temperature		
	Viton Seals	10°C to 105°C	
	Optional Seals	10°C to 150°C 10°C to 80°C	
	Actuator Temperature Solenoid Temperature	10°C to 80°C	
		15 5 5 5 5	
Actuation Type		Double acting pneumatic or manual	
Actuation Time		< 2 sec	
Actuator Seal		Elastomer shaft seal	
Maintenance		DN80: 200,000 cycles before maintenance	
		DN100: 200,000 cycles before maintenance	
		DN160: 100,000 cycles before maintenance	
		MTTR: 15 minutes; Can be serviced without removal from vacuum system	
Pneumatic Pressure		5.4 ±1.3 atm (80 ±20 psig)	
Limit Switch Magnetic Reed Switch: Current rating < 80mA		Magnetic Reed Switch: Current rating < 80mA	

## **Ordering Information**

Ordering Code Example: GVRAD100SSPVNN20	Code	Configuration
GVRA	GVRA	GVRA
Valve Bore/Flange Size		
DN80	D80	
DN100	D100	D100
DN160	D160	
Materials		
Stainless Steel	SS	SS
Aluminum <sup>1</sup>	AL	SS
Acutation		
Pneumatic	Р	
Manual	M	Р
Pneumatic with Lockout Tagout	L	
Seal Materials <sup>2</sup>		
Viton/FKM	V	
Kalrez 9100	M	V
Kalrez 9500	N	
Bypass Option		
None	N	N
Limit Switches <sup>3</sup>		
None	N	
Limit Switch (Both Switches Normally Open)	L	
Limit Switch (Both Switches Normally Closed)	С	N
Limit Switch (Valve Open Continuity) <sup>4</sup>	D	
Limit Switch (Valve Closed Continuity) <sup>5</sup>	E	
Solenoids <sup>6</sup>		
None	0	
24 VDC	2	2
12 VDC	1	
Heating Options		
Heatable to 105°C	0	0
Heatable to 150°C	1	O T

Note 1: Contact MKS Applications – available in limited configurations.

Note 2: Contact MKS Applications for alternate seal materials.

Note 3: Switches have 2m long, unterminated flying leads.

Note 4: Both limit switches have continuity when valve is in Open Position. Note 5: Both limit switches have continuity when valve is in Closed Position.

Note 6: Contact MKS Applications for alternate solenoid configurations.



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