228A

Differential Baratron[®] Capacitance Manometer with Trip Points

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The 228A is a differential version of the industry-standard Baratron® Capacitance Manometer. It is designed to accurately measure differential pressures and vacuum from 1000 to 0.2 Torr (133 to 0.027 kPa) and provides two (2) independentlyadjustable trip relays for control of external equipment and components. The patented capacitance sensor is built entirely from Inconel® nickel alloys on its measurement side, which offers superior corrosion resistance over long periods of time. Because the sensor operates by measuring the capacitance shift between a diaphragm exposed to the process and an electrode disk (rather than measuring the property of the gas), it is not sensitive to gas composition, and thus eliminates the need for gas-specific correction factors. The product can be used to measure either the true differential pressure or vacuum between two locations, or the reference side of the product can be left open to provide a true reference to local atmospheric pressure. Applications

include air and gas flow measurements for filters and analytical systems, downstream pressure control in thin film processing systems, and automated leak testing systems.

The 228A provides both a high-level analog output signal that is linear with pressure and two (2) trip relays. It can operate on either ±15VDC or +24VDC input voltage, and it offers three (3) different analog output signals for use in nearly any control or data acquisition system. The product can be equipped with any of twelve (12) industrial fittings on either the measurement or reference sides, including common industrial and semiconductor-industry standards like VCR[®], NW-KF, VCO[®], and NPT. The sensor and electronics are mounted in a rugged industrial-grade housing that has high immunity and isolation from RF and EM interference.

Product Features

- Fully-welded Inconel diaphragm sensor offers high resistance to corrosion for use in many difficult applications – no mercury, silicone, or hydrocarbon-based fluids are used
- Differential measurement ranges from 1000 to 0.2 Torr (133 to 0.027 kPa) allows accurate, repeatable characterization of very small pressure drops and flow rates
- Two (2) UL-approved trip relays independently adjustable from -100% to +100% of Full Scale measurement range
- Three different analog output signals (0-1V, 0-5V, and 0-10V) in either unidirectional or bidirectional calibrations

Key Benefits

- Direct pressure measurement is not affected by gas composition
- Input voltage of either ±15VDC or +24VDC for use in a wide variety of processing systems
- Rugged, industrial-grade design suitable for use in applications with high levels of RF/EM interference

| Full Scale Ranges | 0.2, 1, 2, 5, 10, 20, 50, 100, 200, and 1000 Torr and equivalents in kPa, n inches $\rm H_2O,$ and cm $\rm H_2O$ | | | | | |
|------------------------------------|--|--|--|--|--|--|
| Resolution | 0.01% of Full Scale | | | | | |
| Accuracy ¹ | 0.50% of Full Scale unidirectional or bidirectional standard | | | | | |
| | 0.30% of Full Scale unidirectional or bidirectional | | | | | |
| | 0.30% of Reading (unidirectional only) optional | | | | | |
| Temperature Coefficient | | | | | | |
| Zero | 0.1% Full Scale/°C for standard accuracy specification | | | | | |
| Span | • 0.04% of Reading/°C | | | | | |
| Ambient Operating Temperature | 0° to 50°C | | | | | |
| Maximum Overpressure | | | | | | |
| Measurement Side | • 120% of Full Scale or 20 psi (140 kPa), whichever is higher | | | | | |
| Reference Side | • 120% of Full Scale | | | | | |
| Maximum Line Pressure | 40 psig (275 kPa) | | | | | |
| Materials Exposed to Process Gases | | | | | | |
| Measurement Side | Inconel | | | | | |
| Reference Side | Inconel, ceramic, palladium, stainless steel, glass | | | | | |
| Sensor Internal Volume | | | | | | |
| Measurement Side Reference Side | 1.4 cm³ 9.0 cm³ | | | | | |
| | | | | | | |
| Warmup Time | 30 minutes | | | | | |
| Input Power | \pm 15VDC (\pm 5%) or +16 to +30VDC @ 75 mA, ripple less than 20 mV | | | | | |
| Output Signal | 0 - 1VDC, 0 - 5VDC, or 0 - 10VDC1 > 10 k Ω load | | | | | |
| Trip Relays | Two (2) process pressure trip relays, independently adjustable from -100% t +100% of Full Scale. DPDT contacts rated at 1.0 amps at 30VDC or 0.3 amp at 120VAC. Relays conform to UL-1950 Basic Insulation at 125V. Internally mounted, externally adjustable by customer. | | | | | |
| Electrical Connector | 15-pin high-density D-subminiature | | | | | |
| Fittings ² | | | | | | |
| Standard | • ¼" OD (6.4 mm) tubes | | | | | |
| Optional | 3/16" OD (4.8 mm) tubes, 4 male VCR[®], 4 female VCR, 4 male VCO[®], 4 female VCO, NW16-KF, 1.33" OD (33.8 mm) Conflat[®], 1/8" male and female NPT, 1/4" male and female NPT | | | | | |
| Compliance ³ | CE, SEMI S2-0706 | | | | | |

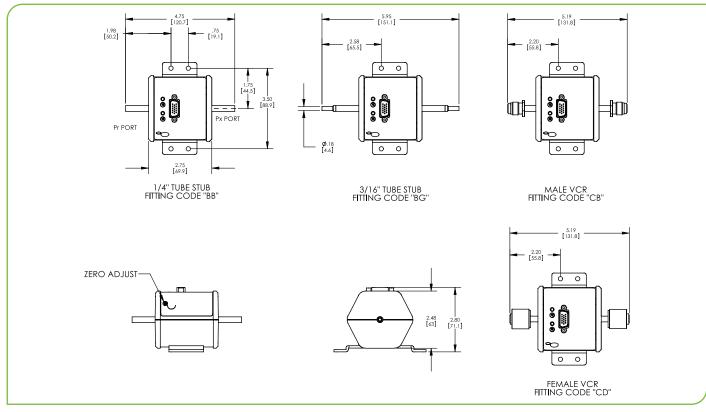
Notes:

 $^{\scriptscriptstyle 1}$ 0-10 VDC bidirectional output signal not available with +24VDC input voltage.

² When used with an overall metal braided shielded cable, properly grounded at both ends.

³ When equipped with standard 1/4-inch (6.4 mm) O.D. inlet and reference tubes

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Dimensional Drawings

Note: Unless otherwise specified, dimensions are nominal values in inches (mm referenced).

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| Ordering Code Example: 228AXXXYYZZQSS1 | Code | Configuration | | | | | |
|---|---|---|---|--|---|--|------|
| Model | | | | | | | |
| 228A Baratron Differential Capacitance Manometer | | | | | | 228A | 228A |
| Pressure Ranges (XXX) | Torr | mbar | kPA | inH₂O | cmH₂0 | | |
| 0.02 0.1 0.2 0.5 1 2 5 10 200 500 1000 200 500 1000 | - .2T .01T 02T 05T 11T 21T 51T 12T 22T - 13T | - .2M - 01M 02M 05M 11M 21M 51M 12M 22M - 13M | U2K .1K .5K 02K 05K 11K 21K - - - - | - .5W 01W 02W 05W 05W 11W 21W 51W 12W - 52W | - .2R - 01R 02R 05R 11R 21R 51R 12R 22R - 13R | 11T | 11T |
| Reference Side Fitting (YY) | | | | | | | |
| 1/4" OD tube 3/16" OD tube 4 male VCR 4 female VCR 4 female VCO 1/4" female VCO 1/4" female NPT 1/4" male NPT 1/4" female NPT 1/8" male NPT 1/8" female NPT NW16-KF 1.33" OD Conflat | | | | | | BB BGB CDC DDD FA FE FF GA HA | CD |
| Measurement Side Fitting (ZZ) | | | | | | | |
| 1/4" OD tube 3/16" OD tube 4 male VCR 4 female VCR 4 female VCO 1/4" female NPT 1/4" male NPT 1/4" male NPT 1/4" female NPT 1/8" male NPT 1/8" female NPT 1/8" female NPT 1/8" OD Conflat | | | | | | BB BG CD DC DD FA FE FE FF GA HA | CD |
| Accuracy (Q) | | | | | | | |
| 0.50% Full Scale (standard) 0.30% Full Scale 0.30% Reading (unidirectional calibrations only) | | | | | | F K S | F |
| Input/Output and Calibration (SS) | | | | | | | |
| ±15 VDC input/0-1 VDC bidirectional output ±15 VDC input/0-10 VDC bidirectional output ±15 VDC input/0-5 VDC bidirectional output +24 VDC input/0-1 VDC bidirectional output +24 VDC input/0-5 VDC bidirectional output ±15 VDC input/0-1 VDC unidirectional output ±15 VDC input/0-10 VDC unidirectional output ±15 VDC input/0-10 VDC unidirectional output ±24 VDC input/0-1 VDC unidirectional output +24 VDC input/0-5 VDC unidirectional output +24 VDC input/0-5 VDC unidirectional output | | | | | | B1 B2 B3 B5 B7 U1 U2 U2 U3 U5 U7 | B2 |
| Electrical Connector (T) | | | | | | | |
| 15-pin high-density D-subminiature | | | | | | С | С |
| Mounting (V) | | | | | | | |
| No bracket Mounting bracket, standard Mounting bracket, slotted | | | | | | 0 1 2 | 1 |
| Trip Relay Settings (RR) | | | | | | | |
| Trip A above 50% Full Scale, Trip B above 50% Full Scale* (default setting) Trip A above 50% Full Scale, Trip B below 50% Full Scale* Trip A below 50% Full Scale, Trip B below 50% Full Scale* Trip A below 50% Full Scale, Trip B above 50% Full Scale* *Contact factory for alternate trip relay settings | | | | | | AA AB BB BA | BB |



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